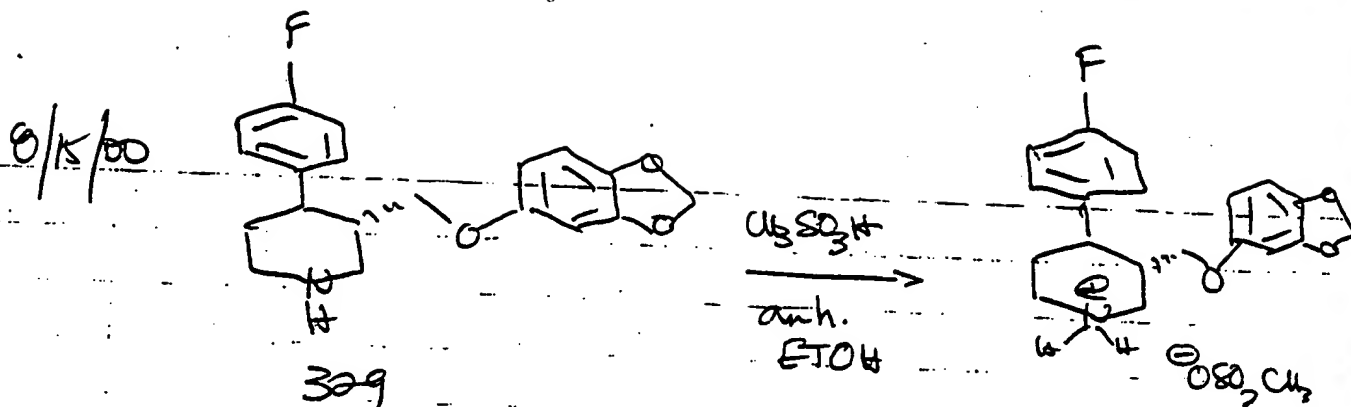


~~Ex~~ h7m4-C



According to 5,874,447

Experimental for seeding crystal.

1 hr. A solution of methanesulfonic acid (0.67 ml 99.5%, Aldrich, 0.99 g, 10.3 mmol) in 20 ml of hot absolute ethanol was added to a solution of 3.4 g (10.3 mmol) of paroxetine free base (Syntha Butte FB POT, 000719.01) in 20 ml of hot ethanol. The solution was allowed to cool to room temperature and stand for about 1 hr. The solution was evaporated to dryness (hi-vac rotovap) to give a sticky, foamy semi-solid. 12.5 ml of ethyl acetate was added & the material dissolved. Placed in -20°C refrigerator.

After 2 days - no crystallization.

Evaporated to dryness - left on hi vac rotovap overnight @ $\sim 1-2$ mm.

A sticky semi-solid resulted from evaporation.

8/25/00

15m dissolved ~1.2g of semi-solid was placed
in a scintillation vial. 5ml of dry,
distilled ethyl acetate was added $\frac{1}{2}$ solid
dissolved.

After ~1h. @ 25°C, a white precipitate
was observed.

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